

PROTANK FG EPC-50500

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PRODUCT DESCRIPTION & USES

PROTANK FG EPC-50500 is a two-components phenolic / novolac epoxy coating with high resistance to a wide range of chemicals and solvents. This product is used as an internal tank lining and can be applied to the concrete also. A tendency to chalk and yellowing in outdoor exposure does not detract from protective properties.

FEATURES

- Excellent Resistance to Wide Range of Chemicals and Solvents
- Good Toughness
- Good Resistance to Hot Water
- Good Corrosion Resistance
- FDA Approved

PRODUCT SPECIFICATION

Colors : Grey and White
 Finish : Semigloss – Gloss
 Volume Solid : 70 ± 2%
 Specific Gravity : 1.50 ± 0.05 g/cc
 Flash Point : 25 °C
 Packaging : 5 & 20 Liters set
 Storage Stability : 24 Months. If it is stored in cool and dry place, also in its original not opened package. (Do not store below freezing point)

APPLICATION

Application Condition : 25 – 35 °C, 60 – 80% RH
 Mixing Ratio by Volume :

A Component	:	B Component	= 4 : 1 (v/v)
(EPC - 50500)	:	(EPCH - 50500 PS)	

Thinner : THME-90100, THME-90110, THME-90120
 Application Method : Airless Spray Air Spray Brush/Roller
 Thinning Ratio by Volume : 0 - 10% 15 - 20% 0 - 5%
 Tip Size for Airless Spray Gun : 0.017 – 0.019 inch Air Pressure : approx. 150 bar/2100 psi
 Nozzle Orifice for Air Spray : Approx. 1.5 – 2.0 mm Air Pressure : approx. 3-4 bar/40-60 psi
 Wet Film Thickness (WFT) : 210 – 280 microns or 8.4 – 11.2 mils
 Dry Film Thickness (DFT) : 150 – 200 microns or 6.0 – 8.0 mils
 Theoretical Coverage : 4.60 m²/liter set (DFT = 150 microns)
 Pot Life :

20°C	30°C	40°C
3 – 4 hours	2 – 3 hours	1 – 2 hours

FILM PROPERTIES

Drying Time (@ DFT = 150 mic) :

	20°C	30°C	40°C
• Surface Dry	40 – 60 minutes	30 – 50 minutes	25 – 45 minutes
• Hard Dry	9 – 11 hours	5 – 6 hours	4.5 – 5.5 hours

• Full Cure : 7 days (30 °C)
 Re-coating Interval : Minimum 12 hours (30°C)
 Maximum 72 hours (30°C)*

Provide adequate ventilation during application and drying.

Note : Epoxy coatings will characteristically chalk and fade upon exposure to sun light
*For more details please contact PROPAN Technical Supervisor

RECOMMENDED COATING SYSTEM

Primer Coat	: PROGUARD HP EPP-20500
Intermediate Coat	: According to Specification
Finish Coat	: PROTANK FG EPC-50500
Recommended Dry Film Thickness	: 1 coat (150 microns / coat)

SURFACE PREPARATION

1. All surfaces should be clean, dry and free from contamination in accordance with SSPC-SP 1 solvent cleaning.
2. In case of new steel, abrasive sand blasting to minimum Sa2 in accordance with the SWEDISH STANDARD SIS 05 59 00 and ISO 8501-1: 1988 or SSPC-SP 6 before applying recommended primer coating system.
3. For maintenance areas of breakdown, damage and etc., should be prepared to the specified standard (e.g. Sa 2 (ISO 8501-1) and primed (if any) prior to the application of PROTANK FG EPC-50500.
4. PROTANK FG EPC-50500 should always be applied over a recommended anti-corrosive (if any) coating scheme.
5. The Primer surface should be dry and free from all contamination (oil, grease, salt, etc.) and over coated with PROTANK FG EPC-50500 within the overcoating intervals specified.
6. Provide adequate ventilation during application and drying.

INSTRUCTION FOR USE

Stir well before use, preferable by means use mechanical mixer to ensure good homogeneity. Prepare one mixture (A+B) as much as needed for application. Firstly stir well Comp. A **EPC-50500** until homogeneous, add Comp. B **EPCH-50500 PS** and mix thoroughly. Mix ratio **Comp. A : Comp. B = 4 : 1 (by volume)**. Apply Mixed material could apply using airless spray, brush or roller. Use Thinner **THME-90100** or **THME-90110** or **THME-90120** as solvent cleaner. Do not apply the mixed material after pot life time is over. Provide adequate ventilation during application and drying.

SAFETY PRECAUTION

Avoid contact with the skin and eyes. Wear suitable protective coating, such as overalls, goggles, dust mask, and gloves. Use barrier cream. Provide adequate ventilation during application. Do not breathe vapor of spray. This product is flammable. Do not smoke. Use only explosion proof equipment.

FIRST AID:

General	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Eyes	: In the case of accidental splashes, flush eyes with clear running water for 5 minutes while holding eyelids open. If irritation persist, seek medical attention.
Skin	: Wash off thoroughly with plenty of water and soap. Do not use solvent or thinner. Removed contaminated clothing. If irritation persist, seek medical attention.
Inhalation	: Remove affected person to fresh air area, loosen collar, and provide oxygen if breathing is difficult. If affected person is not breathing, administer CPR and seek emergency medical attention.

OTHERS

Additional information chemical resistance properties

(For more detail, please refers to Propan chemical resistance list)

Item	Result
Acetic acid 50%	12 months pass
Ammonia conc.	a month pass
Butanol	3 months pass
Benzene	a month pass
Caustic soda solution 30%	12 months pass
Diaceton alcohol	2 weeks pass
Ethanol 20%	12 months pass
Ethanol 50%	7 months pass
Ethanol 95%	Destroyed
Ethyl acetate	a month pass
Ethylene glycol	a month pass
Formaldehyde 40%	12 months pass
Glycerin	12 months pass
Hydrochloric acid 10%	12 months pass
Isopropanol	12 months pass
Kerosene	12 months pass
Leaded gasoline (petrol)	12 months pass
Lactic acid	12 months pass
Methanol	Destroyed

Item	Result
Methyl Ethyl ketone	a month pass
Octanol	12 months pass
Nitric acid 10%	12 months pass
Nitric acid 30%	2 months pass
Paraffin oil	12 months pass
Petroleum	12 months pass
Phosphoric acid 10%	12 months pass
Phosphoric acid 43%	12 months pass
Ricinoleic acid	12 months pass
Salt solution 15%	12 months pass
Seawater, artificial	12 months pass
Sulfuric acid 30%	12 months pass
Sulfuric acid 70%	6 months pass
Tall oil fatty acid	12 months pass
Trichloroethylene	a month pass
Tricesyphosphate	12 months pass
Water, d-ionized	12 months pass
Xylene	2 months pass

DISCLAIMER

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